



Nine days, Nov. 20-28, 2024
THANKSGIVING IN TUSCANY

“Staycation”—unpack just once in Montecatini, Italy

- ✓ Roundtrip airfare to Florence from LAX
- ✓ 7-nights 1st class hotel in Montecatini, Italy
- ✓ Sightseeing in Pisa, Lucca, San Gimignano, Siena, Florence, and WWII sites, & *more!*
- ✓ Six breakfasts and 4 dinners (2 with wine)
- ✓ Cooking class, wine tasting & Tuscan farm dinner and cheese sampling

\$2995 ppdo **Inc. airfare!**



Learn the secrets of Italian cooking during your stay! Shop markets in Tuscany for the freshest produce.

Adult Customized Tours



Guided tours in Florence (left) as well as in Pisa, Lucca, and Chianti



Live like a local in fabled Tuscany, the heart of Italy. Unpack once in the beautiful town of Montecatini, situated between Pisa on the Mediterranean Sea and historic Florence



op three photos: Tuscan and Umbrian country scenes, including regional blood-red poppies

The spa town of Montecatini (left) is famous for thermal spas dating back to the Romans, as well as for golf courses, gardens, shopping and fine dining.

ADULT CUSTOMIZED TOURS

555 S. SUNRISE WAY, SUITE 219 • PALM SPRINGS, CA 92264 • WWW.ACT-TOURS.COM



PALM SPRINGS OFFICE: 760-322-1247 AND 1-888-605-8280 • HI-DESERT OFFICE: 760-550-3107

ADULT CUSTOMIZED TOURS (A.C.T.) 555 So. Sunrise Way Suite 219 Palm Springs, CA 92284 tel. (760) 322-1247

Unpack just once in Italy's spa town! **Nine days, Nov. 20-28, 2024** *Under the Tuscan Sun*

Thanksgiving "Staycation" in Montecatini, Tuscany \$2995 w/air

Guided sightseeing in Florence, Pisa, Lucca, San Gimignano, and Siena

A culinary tour featuring 10 meals plus wine tastings, a cooking class, a cheese farm & markets!

Discover the rolling hills of Tuscany, home to sprawling vineyards, charming medieval hill towns, and enchanting cities. Savor a 7-night stay in Montecatini Terme, the famous resort and spa town. Visit Pisa, Florence, San Gimignano, and Siena in the Italian countryside. Discover the charming town of Lucca, Italy's best-kept secret. Learn about the heroic deeds of WWII at remains of the Gothic Line and visit the Museum of Liberation. Enjoy free time to explore the cultural treasures of Florence. Partake in a Tuscan cooking class. Sample cheese at the farm where it is made and local wines and the region's famous cuisine. Steeped in history, culture and legend, this is Tuscany as you always imagined it.

INCLUDES AIRFARE FROM LOS ANGELES (if deposited by May 2) AND ALL THIS:

- * Seven nights' first-class accommodations in Montecatini, Tuscany. Transfers and sightseeing per itinerary
- * Daily breakfasts and four dinners. Winery tour, cooking class & at a cheese farm sample pecorino cheese
- * Sightseeing in Lucca, Florence, and Siena, plus excursions to Pisa's Leaning Tower and WWII sites
- * Services of a professional, English-speaking Tour Manager throughout. Modern air-conditioned motor coach

DAILY ITINERARY

Nov 20: DEPART U.S.A. Start your exciting journey to Italy with an overnight flight to Florence from Los Angeles (LAX)

Nov 21: FLORENCE-MONTECATINI. Arrival in Florence, Tuscany. Your professional tour manager will meet and transfer you to Montecatini, Italy's spa center famous for its thermal baths and expansive parks and gardens. Unpack just once for seven nights at your 1st class hotel. Enjoy a Welcome Dinner featuring regional foods and Italian wines with your tour director. HOTEL ERCOLINI AND SAVI (D)

Nov 22: LUCCA & BORGO A MOZZANO-GOTHIC LINE. Enjoy a guided tour of Lucca, Tuscany's best kept secret. Discover Renaissance walls, Romanesque churches and medieval streets flanked by towers. Explore on your own before setting off for Borgo a Mozzano. See the Ponte del Diavolo (Devil's Bridge) and nearby remains of the Gothic Line—the last defense during WWII. Visit the Museum of Liberation and see authentic fortifications and bunkers. Make your way to a Tuscan winery, learn about the art of winemaking, and taste local varieties. (B)

Nov 23: FLORENCE. Today you will travel to Florence, birthplace of the Italian Renaissance. Start with a visit to the Academy Gallery to see Michelangelo's sculpture of David. Join a local Florentine guide on foot and make your way through the city. At the Piazza del Duomo, see the impressive Cathedral of Santa Maria del Fiore and the gilded bronze doors of the Baptistery dedicated to St. John. Take the remainder of your time in Florence to explore this unparalleled city as you choose. (B)

Nov 24: MONTECATINI-SIENA. Enjoy the town's famous spa amenities (Montecatini is also known as *Montecatini Terme*, named for its thermal baths). Enjoy a guided half-day walking "spa tour" or embark on a trip to Siena and stroll through its narrow Gothic streets, getting to know the local lifestyle in a *contrada* (neighborhood) whose community is centered around the colorful Palio horse race. (B)

Nov 25: PISA AND COOKING CLASS. Drive through the rolling countryside to Pisa to view the famous Leaning Tower and other monuments on the Piazza of Miracles, including its Baptistery, the largest in Italy. End the day with a visit to a traditional Tuscan farm, where you will participate in "hands on" cooking followed by a delicious dinner. Return and overnight in Montecatini. (B,D)

Nov 26: MONTECATINI. Day at leisure. Perhaps ride a cable car to *Montecatini Alto*, the town's historic and medieval fortress where outstanding views of Tuscany and restaurants await, or take an A.C.T. optional tour to Cinque Terre with its rugged coastline dotted with terraced vineyards and string of fishing villages nestled between the mountains and the Mediterranean. (B)

Nov 27: MONTECATINI, SAN GIMIGNANO. At a nearby cheese farm, learn how the famous pecorino cheese is made before sampling it for yourself. Soak in breathtaking views as you travel to the hilltop village of San Gimignano, one of Tuscany's most picturesque places. Explore this enchanting medieval town, from its famous 14 towers to its magnificent vistas overlooking vineyards. Enjoy free time and perhaps indulge in some gelato. Later, attend a Tuscan Thanksgiving feast of traditional cuisine and wines set in the countryside. (B,D)

Nov 28: DEPART ITALY. HAPPY THANKSGIVING! Transfer to Florence for flight back to Los Angeles. Arrive the same day. (B)

➤ **SuperSaver! 7-DAY EXTENSION FROM MONTECATINI TO THE AMALFI COAST (Sorrento), POMPEII, ROME AND VATICAN CITY Nov. 28-Dec.4 Only \$1795 ppdo**

Take advantage of your vacation in Italy with this SuperSaver week-long extension featuring three days touring the Amalfi Coast (Sorrento and Pompeii), plus four days in Rome including one at leisure, with guided tours of the Colosseum, Palatine and Roman Forum, the Trevi Fountain, Spanish Steps, Piazza Navona, and Pantheon. Guided tours also of the Vatican (St. Peter's Basilica, Vatican Museum and Sistine Chapel), and more! Daily breakfasts, motorcoach transfer from Montecatini, entrance fees, hotel taxes, whisper headphones, and 4-star accommodations. **Fly back to the U.S. from Rome.**

ADULT CUSTOMIZED TOURS (A.C.T. INC.)

555 South Sunrise Way Suite 219 Palm Springs, CA 92264 tel. (760) 322-1247

RESERVATION REQUEST

Thanksgiving "Staycation" in Montecatini, Tuscany Italy

9 days, Nov. 20-28, 2024

\$2995 per person based on double occupancy, if deposited by May 21, 2024. Includes r/t airfare from LAX on Lufthansa or other major carrier. Air taxes, fuel sur-charges, and gvt. fees included. Seven nights/eight days in the town of Montecatini, Tuscany, Italy, at 1st class hotel with private facilities. Eleven meals included, as well as regional wine tasting and cooking class. Guided tours in Borgo a Mozzano, Gothic Line, San Gimignano, Florence, Siena, Pisa, and Lucca. Transfers in Italy, deluxe motorcoach throughout. **Single supplement: \$500 Land only price: \$2069**

Please reserve space for the following person(s):

Legal, Passport Name(s) _____

Address _____ Date of Birth(s): _____

City _____ State _____ Zip _____ Email address _____

Telephone _____ Cell phone number: _____ Emergency
Contact/number: _____

Single Supplement \$500 _____ **Roommate:** _____ **Land only?** _____

* Roundtrip transfers to LAX with pricing will be posted 3 months prior departure, when participation numbers are in.

7-day extension to Rome, Vatican, Pompeii, & Amalfi Nov. 28-Dec. 4 \$1795 ppdo__ Sgl supp. \$595__

TO SECURE YOUR SPACE AT THIS MOST ADVANTAGEOUS RATE, PLEASE REMIT YOUR CHECK OF **\$950 PER PERSON** PAYABLE TO **A.C.T. TRUST ACCOUNT** WITH THIS FORM TO ADULT CUSTOMIZED TOURS: 555 SOUTH SUNRISE WAY SUITE 219, PALM SPRINGS, CA. 92264. AFTER INITIAL DEPOSIT, PRICES REFLECT A 5% DISCOUNT FOR BALANCES PAID WITH CASH OR CHECK. THERE ARE NO DISCOUNTS FOR FINAL PAYMENT MADE BY CREDIT CARD.

NOTE: FOR YOUR PROTECTION, WE RECOMMEND TRIP CANCELLATION INSURANCE. WE WILL SEND POLICY AND DETAILS WITH YOUR RESERVATION RECEIPT AND STATEMENT.

GENERAL INFORMATION AND CONDITIONS

RESERVATIONS, PAYMENT AND CANCELLATIONS:

A deposit of **\$950 per person** is required at the time of booking. *All cancellations are subject to full deposit penalty, administered by our land and air operators.* Final payment due September 1, 2024. Cancellations made after September 1 will be penalized full deposit (\$950 p/p) plus any additional fees levied by airlines, ground operators, and A.C.T. in accordance with their regulations, penalties, and out of pocket expenses (non-refundable deposits, telephone calls, cables, etc.).

HOTEL: Per person prices are based on two persons sharing an en suite room with two beds plus private facilities at 4-star Hotel Ercolini and Savi or similar in the Tuscan town of Montecatini with European queen or twin beds.

AIR TICKETS: Are included in the price of \$2995 *if deposited by May 21* and feature regularly scheduled flights to Italy on Lufthansa or other major carrier. After May 21 airfare subject to change. These special group

tickets in economy class are totally NONREFUNDABLE once issued. **A fee of \$100 per person will be charged for air deviations, plus any difference in fare.**

INCLUDED: Air-inclusive package: from LAX, roundtrip economy airfare to Italy and all air taxes and related gov't fees, including current fuel surcharges. European transfers (only with **group** air, not land-only packages), hotel taxes, hotel portorage (one bag per person), and related service charges. Seven nights in Tuscany at first-class hotel with private facilities. Daily breakfast, 4 dinners (two with wine). Cheese farm visit plus cooking demonstration at Tuscan farm. Guided sightseeing per itinerary. **Land only: \$2069 per person double occupancy. \$2569 single price, land only.**

NOT INCLUDED: Gratuities to guides, tour director, bus drivers; any meals, snacks and beverages including wines, liquors, and mineral waters that are **not** included in program. Transfers/from to LAX Airport. Items of a personal nature; travel insurance; optional tours. Costs associated with name changes. Hotel "bed charge," approx. 2 Euros a night, **if** applicable, payable at checkout. Excess fuel surcharges or increased charges if assessed by airlines and air deviations. These verifiable fees are subject to change until ticketed. Air schedules subject to change without notice. Wheelchairs, walkers and scooters are not permitted on "seat-in-coach" escorted tours excursions.

DOCUMENTS: In case of human or computer error, A.C.T. reserves the right to re-invoice for the correct price or service. A.C.T. Inc. cannot and will not be responsible for any delay, damage and/or loss, including missed portions of the programs, which are a result of passengers losing/not having proper documents. ***It is imperative that your legal, passport name(s) appear on this reservation form, including middle name(s) or initial(s)!***

RESPONSIBILITY: Adult Customized Tours (A.C.T.) Inc., 555 So. Sunrise Way Suite 219, Palm Springs, Ca. 92264 and their agents shall act merely as intermediaries between national and international travel operators and passengers in making arrangements for any services including airlines, cruise lines, hotels, transportation, restaurants; and does not assume any liability whatsoever for any injury, damage, death, loss, accident, or delay to person or property due to an act of negligence or of default of any hotel, cruise and airline company, carrier, restaurant, company or person rendering any of the services included in the tour, or by any act of terrorism or by animal or by God. Passengers are responsible for obtaining proper and valid government documents ie. passports/visas. Further, no responsibilities are accepted for any damage, delay, or re-routings due to sickness, pilferage, labor disputes, machinery breakdown, quarantine, *force majeure*, government restraints, weather or any causes beyond its personal control. No responsibility is accepted for any additional expense, omissions, delays, re-routings or acts of any government or authority. A.C.T. is held blameless and airlines, ship, train or bus lines concerned are not to be held responsible for changes in schedules or gateways, or any act, omission, or event during the time passengers are not on board their planes or conveyance. The passage contract in use by the airlines and cruise companies concerned when issued shall constitute the sole contract between transportation providers and the purchases of this trip and/or passenger. Any controversy or claim arising out of or relating to this contract or the breach thereof shall be settled by arbitration in accordance with the Uniform Rules for Better Business Bureau Arbitration, and the judgment upon the award rendered by the arbitrators(s) may be entered in any court having jurisdiction thereof. The payment for a reservation on the trip shall constitute consent to all provisions in the General Information and Conditions as published herein. **Costs herein are based on prices in effect at the time of printing (January 2024) and, while unlikely, are subject to change without notice.**

My signature and/or payment below indicates I have read and agree to the above terms and conditions and wish to be included on the trip. My check in the amount of \$950.00 per person is enclosed, or credit card info provided. Final balances paid by credit card will charged 5%, as A.C.T. is a wholesale seller of travel and prices reflect a 5% discount when final payments are made by check or cash.

✓ Signature (1st person) _____ Date: _____

✓ Signature (2nd person) _____ Date: _____

Name of cardholder _____ Card type (VISA or MasterCard) _____

Card number _____ Expiration date _____ Security # _____

