

**PREMIER**  
WORLD DISCOVERY



10 DAYS

**Adult Customized Tours**

presents

**Venice & The Italian Lakes**

*Bellissima Northern Italy*



Save \$50pp!  
if booked by  
December 31, 2024







## LAND TOUR RATES:

**\$3349** per person double  
 +\$995 single supplement

**BOOKING #194129**

### HIGHLIGHTS

- ▶ Milan Walking Tour
- ▶ Da Vinci's Last Supper\*\*
- ▶ La Scala Museum
- ▶ Lake Maggiore
- ▶ 4 Night Stay in Lake Maggiore
- ▶ Isola Bella & Isola Pescatori
- ▶ Lugano Switzerland
- ▶ Monte Bre Cable Car
- ▶ Sirmione & Lake Garda
- ▶ 3 Night Stay in Treviso
- ▶ Venice Walking Tour & St. Mark's Square
- ▶ Entrance into the Doges Palace
- ▶ Gondola Ride Along the Venice Canals
- ▶ Lake Como & Murano Island Optional Tours

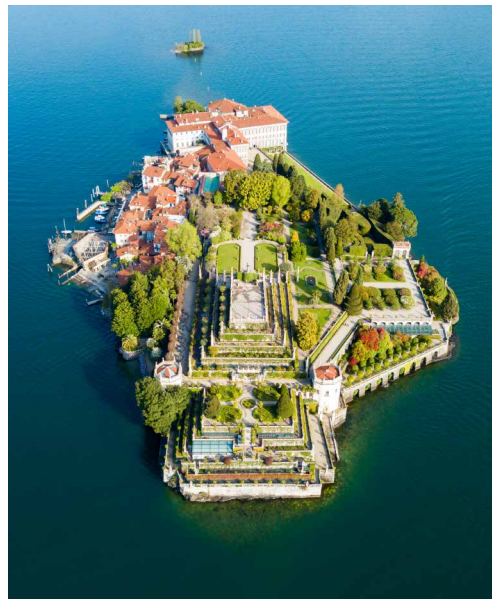
### INCLUSIONS

- ▶ 8 Nights First Class Hotel Accommodations
- ▶ 13 Meals: 8 Breakfasts, 1 Lunch & 4 Dinners
- ▶ Professional Tour Director
- ▶ Motorcoach Transportation
- ▶ Admissions & Sightseeing per Itinerary
- ▶ Baggage Handling at the Hotels

### ACCOMMODATIONS

- 1 Night** - NH Hotel Milano or Similar, Milan
- 4 Nights** - Grand Hotel Dino, Hotel Splendid, or Similar, Baveno/Lake Maggiore
- 3 Nights** - Villa Park Hotel Bolognese or Similar, Treviso

*Hotels are Subject to Change. On some dates alternative hotels may be used.*



8 OVERNIGHTS  
 ● ARRIVAL/DEPARTURE CITY  
 — TOUR ROUTE








### DAY 1: DEPART USA

Depart on your overnight flight to Europe / Italy.


### DAY 2: ARRIVE MILAN

Arrive in Milan and meet your Tour Director. Milan is a metropolis in Italy's northern Lombardy region and is a global capital of fashion and design and known for its Duomo and incredible shopping. Later transfer to your hotel. Enjoy a Welcome Dinner with your fellow travelers this evening.

 Overnight: Milan


### DAY 3: MILAN - LAST SUPPER - LAKE MAGGIORE

Milan's wealth of art and architecture awaits on your first day of sightseeing in this remarkable city. Enjoy a Milan walking tour with a local guide to see the famous Duomo, the third largest Catholic Cathedral in the world and found in the very center of the city. Entrance is included into this impressive and breathtaking cathedral that is often considered one of the most beautiful churches in the world. Next visit the Convent of Santa Maria delle Grazie to take in Leonardo da Vinci's mural *The Last Supper*\*\* which he painted on the refectory wall. The tour will continue at Piazza Della Scala, the square that houses the Scala Theatre, built in 1776 and one of the world's best-known Opera Houses. You will have a guided visit to the La Scala Museum. Enjoy some time at leisure to enjoy a cappuccino or stroll and shop at the Galleria Vittorio Emanuele II, one of the world's oldest shopping malls. Later we travel to the Italian Lakes region and check-in to our hotel for a four-night stay.

 Overnight: Lake Maggiore

### DAY 4: LAKE MAGGIORE - BORROMEAN ISLANDS - ISOLA BELLA

Following breakfast, enjoy a private boat ride from Stresa to visit the Borromean Islands of Isola Bella and Isola Pescatori. Today you will admire stunning palaces, ornamental gardens, magnificent buildings, and elegant villas. Arrive at Isola Bella, the jewel of Lake Maggiore, and enjoy a tour of the 17th century Isola Bella Gardens and Palace. See its richly decorated rooms, and beautiful garden. See the Teatro Massimo, the most important monument in the garden. Statues, obelisks and fountains are perfectly integrated together with the vegetation of the ten scenic terraces, at the top of which rises the statue of the Unicorn, the heraldic symbol of the Borromeo family. Next, visit Isola dei Pescatori (*Fishermen's Island*), a picturesque fishing village with original dwellings that is considered the most picturesque of the Borromeo Islands, as well as the only one to be permanently inhabited (*50 residents*). Free time at leisure to explore on your own. See the Church of San Vittore dating to the 11th century or browse the quaint shops. Next, enjoy some free time in Stresa with its elegant promenades and picturesque historic district before arriving back at your hotel. Dinner is included this evening.

 Overnight: Lake Maggiore


### DAY 5: DAY AS YOU WISH - OPTIONAL TOUR TO LAKE COMO

The day is at leisure to enjoy as you wish. Perhaps you will join today's optional tour to Lake Como. The shimmering blue waters of Lake Como are surrounded by lush mountains, charming towns and picturesque villages. With its mild climate and captivating landscapes, Lake Como has inspired poets, artists, and writers for generations. Lunch is included as well as a boat trip to Bellagio. The evening is free to have dinner and explore on your own.

 Overnight: Lake Maggiore

### DAY 6: LAKE MAGGIORE - LUGANO, SWITZERLAND

This morning travel to Lugano, Switzerland, an Italian-style city set on the edge of a bejeweled lake with views of the Alps in the distance. Flanked by two mountain peaks on the shore of a palm-lined glacial lake, the city of Lugano lets you enjoy a taste of Mediterranean culture in view of the Swiss Alps. Enjoy a guided walking tour of Lugano and some free time to shop and explore on your own. Next, ride on the Monte Bre Cable Car (*funicular*) to the summit of Monte Brè. Experience the splendor and incredible panoramic views of the Bernese and Vallese Alps as seen from the top of Switzerland's "sunniest mountain". Enjoy the stunning views of Lake Lugano and surrounding mountains from the panoramic terraces. Free time in the small village of Brè. Later, arrive back at your hotel for an evening at leisure.

 Overnight: Lake Maggiore


### DAY 7: LAKE MAGGIORE - SIRMIONE - TREVISO

This morning, we depart Lake Maggiore enroute to Treviso. Stop in Sirmione, an ancient village situated on the shores of Lake Garda. Enjoy a guided tour of the city with some time at leisure to discover the narrow streets, take in views of its famous sinking castle, or simply relax alongside the lake. Lunch is included before traveling to Treviso, located in the Venetian mainland. An elegant town of painted houses and quaint canals, it's crossed by the Sile and Botteniga rivers and encircled by a set of Renaissance city walls. Check into your hotel for a three-night stay. This evening enjoy dinner.

 Overnight: Treviso


### DAY 8: TREVISO - VENICE

Following breakfast, transfer by boat to Venice and meet your local guide in St. Mark's Square. Enjoy an 'insiders walking tour' of St Mark's Square to learn the history of this world-famous landmark. Admire the Campanile, a brick bell tower that rises above the piazza, see the Bridge of Sighs and entrance is included into the incredible Doges Palace, built in 1340 and once the residence of the Doge of Venice. Next, enjoy an iconic gondola ride as you sit back, relax and glide gracefully through the picturesque canals of Venice with a master gondolier. The afternoon is at leisure to have lunch on our own in Venice, shop and explore on your own. Later return to Treviso with the evening at leisure.

 Overnight: Treviso

### DAY 9: DAY AS YOU WISH - OPTIONAL TOUR TO MURANO

The day is yours to discover Treviso however you wish. Explore this beautiful city at your own pace, relax at a quaint café or shop at the many boutiques or visit one of the many excellent museums and galleries. Perhaps join the optional tour to visit Murano and spend some more time in Venice. Catch your boat and cruise across the Venetian Lagoon to the island of Murano and visit a glass factory, where you'll watch a glass blower creating beautiful pieces of glassware, a Murano tradition that dates back to 1291. Next, travel by boat to Venice for a free afternoon to explore and shop on our own before returning to Treviso. This evening enjoy a farewell dinner.

 Overnight: Treviso

### DAY 10: TREVISO - FLIGHT HOME

Transfer to the Venice airport for your flight home filled with memories of Milan, Venice and The Italian Lakes.



**TOUR ACTIVITY LEVEL** - Easy **1** **2** **3** **4** Active

\*\*Every effort will be made to secure tickets for *The Last Supper*. Tickets go on sale 90 days before visits & cannot be guaranteed. Groups larger than 25 will be divided in two.

**RESERVATION FORM (INTL):**  
VENICE & THE ITALIAN LAKES

**September 17, 2025**

**BOOKING #194129**

**Contact Information/Mail Reservation Form to:**

Adult Customized Tours  
555 S. Sunrise Way Suite 219  
Palm Springs, CA 92264  
760.322.1247  
info@act-tours.com

**DEPOSIT & FINAL PAYMENT:**

Deposit of \$850 per person is due with Reservation Form to secure reservations. Final Payment Due Date is by **June 19, 2025**.

**RESPONSIBILITY:** Premier World Tours LLC dba Premier World Discovery (hereafter PWD), whose vouchers are used by respective agents for the passenger in all matters pertaining to hotel accommodations, sightseeing tours and transportation, hold themselves free of responsibility for any damages occasioned from any cause whatsoever. PWD will not be responsible for any damages or inconvenience caused by late arrivals, departures and change of schedule or other conditions nor will they be responsible for any act, omission, or event during the time the passenger is not on board their conveyance. The passage contract in use by the airline concerned, when issued, shall constitute the sole contract between the airline and the purchaser of this tour/cruise, and/or passenger. PWD does not hold any responsibility for the conduct of any of its members, hotel, motorcoach, cruiseline, train, airline or other personnel. PWD reserves the right to decline to accept or retain any person as a member of a tour/cruise at its discretion. PWD &/or its Tour Director retain the right to require any participant to withdraw from a tour/cruise at any time, if determined to be in the best interests of health, safety & general welfare of the tour/cruise group or of the individual participant. Arbitration- I/We agree, any and all disputes concerning this contract or any other material concerning the trip, or the trip itself must be resolved exclusively pursuant to binding arbitration in the state of California, pursuant to the then current rules of the American Arbitration Association. Payment of the deposit for this tour/cruise constitutes acceptance of these terms and conditions. CST #2048841-40

**IMPORTANT CONDITIONS/NOTES:** A valid US passport is required for this tour and is the responsibility of each passenger. Passports should be valid for up to six (6) months beyond the travel dates. All names must be submitted to Premier exactly as they appear on passenger passports. Itinerary and hotels are subject to change.

Make checks payable to: **A.C.T Tours Trust Account**

**ACT TOURS RESERVATIONS, PAYMENT AND CANCELLATION POLICY:**

A deposit of \$850 per person is required at the time of booking. All cancellations are subject to a \$250 per person A.C.T. administrative fee. Final balance is due June 19, 2025. Cancellations made after that will be penalized full deposit plus any additional fees levied by airlines, ground operators, and A.C.T. in accordance with their regulations, penalties, and out of pocket expenses (non-refundable deposits, telephone calls, cables, etc.). Late final payment subject to immediate cancellation of reservation; reinstatement subject to availability and price increase.

# ADULT CUSTOMIZED TOURS INC. (A.C.T.)

555 South Sunrise Way Suite 219 Palm Springs CA 92264 tel. (760) 322-1247

## Reservation Request

**Save \$50 per person if deposited by December 31, 2024**

## Venice and the Italian Lakes

9 days, September 17-25, 2025

\$3345 per person double occupancy, land only. Airfare not included and TBA. Eight nights 1<sup>st</sup> class accommodations, admissions & comprehensive sightseeing per itinerary included 13 meals: 8 breakfasts, 1 lunch and 4 dinners. Single supplement: \$995

Please reserve space for the following person(s):

Legal and full passport name(s) \_\_\_\_\_

Address \_\_\_\_\_ Date(s) of birth \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_

Telephone \_\_\_\_\_ Emergency contact/number: \_\_\_\_\_

Email Address \_\_\_\_\_ Name of roommate \_\_\_\_\_

Single supplement Cat. E & D: \$995 \_\_\_\_\_ 1 queen or king bed \_\_\_\_\_ 2 twin or double beds \_\_\_\_\_

\*\*\* Airfare not available at time of printing, and will be offered in November 2024

TO SECURE YOUR SPACE AT THIS MOST ADVANTAGEOUS RATE, PLEASE REMIT YOUR DEPOSIT OF \$850 PER PERSON, PAYABLE TO A.C.T. TRUST ACCOUNT WITH THIS FORM TO ADULT CUSTOMIZED TOURS: 555 SOUTH SUNRISE WAY, SUITE 219, PALM SPRINGS, CA. 92264. A.C.T. IS A WHOLESALE SELLER OF TRAVEL AND OUR PRICES REFLECT 5% DISCOUNT WHEN FINAL PAYMENTS ARE MADE BY CASH OR CHECK. EXCEPT FOR FIRST DEPOSIT, FINAL PAYMENT PAID BY CREDIT CARD WILL HAVE 5% ADDED.

**NOTE:** FOR YOUR PROTECTION, WE RECOMMEND VACATION CANCELLATION INSURANCE, WHICH COVERS YOU BEFORE, DURING, AND AFTER THE TRIP. WE WILL SEND POLICY AND DETAILS WITH YOUR RESERVATION RECEIPT. INSURANCE PREMIUMS ARE NONREFUNDABLE.

## GENERAL INFORMATION AND CONDITIONS

### RESERVATIONS, PAYMENT AND CANCELLATIONS:

A deposit of \$850 per person is required at the time of booking. Final payment is due June 10, 2025, except for bookings made after that period when full payment is required. *All cancellations are subject to a \$250 per person A.C.T. administrative fee.* Cancellations made after June 10, \$850 p/p penalty plus any additional fees levied by cruise lines and tour operators (including A.C.T.) in accordance with their regulations, penalties, and out of pocket expenses (telephone calls, cables, etc.). **Cancellations made 60 days or less before departure: No refund (100% penalty).**

**INCLUDED IN \$3349 PRICE:** 13 meals: 8 breakfasts, 1 lunch, and 4 dinners; sightseeing per itinerary with admissions; professional tour director; motorcoach transportation and baggage handling at hotels; dinner. Milan walking tour; DaVinci's *Last Supper*; La Scala Museum; Lake Maggiore w/4-night stay; Isola Bella & Isola Pescatori; Lugano, Switzerland; Monte Bre Cable Car; Sirmione & Lake Grda; 3 night stay in Treviso; Venice Walking tour 7 St. Mark's Square; entrance into the Doges Palace; gondola ride along the Venice canals; Lake Como & Murano Island optional tours

**NOT INCLUDED:** Airfare (TBA) and related transfers; gratuities to guides and bus drivers; any meals, snacks and beverages including wines, liquors, and mineral waters that are **not** included in program; items of a personal nature; optional tours and travel insurance.

**DOCUMENTS:** A.C.T. Inc. cannot and will not be responsible for any delay, damage and/or loss, including missed portions of the programs, which are a result of passenger losing/not having proper documents, including visas; or for submission of inaccurate information to A.C.T., including legal names on passports. A.C.T. reserves the right to correct errors made on its invoices. **All travelers, U.S. citizens or not, require a passport valid for six months beyond travel dates.**

**RESPONSIBILITY:** Adult School Travel and Adult Customized Tours (A.C.T.) Inc., 555 South Sunrise Way., Suite 219, Palm Springs, Ca. 92264 and their agents shall act merely as intermediaries between national and international travel operators and passengers in making arrangements for any services including airlines, cruise lines, hotels, transportation, restaurants; and does not assume any liability whatsoever for any injury, damage, death, loss, accident, or delay to person or property due to an act of negligence or of default of any hotel, cruise and airline company, carrier, restaurant, company or person rendering any of the services included in the tour, or by any act of terrorism or by animal or by God. Passengers are responsible for obtaining proper and valid government documents ie. passports/visas. Further, no responsibilities are accepted for any damage, delay, or re-routings due to sickness, pilferage, labor disputes, machinery breakdown, quarantine, *force majeure*, government restraints, weather or any causes beyond its personal control. No responsibility is accepted for any additional expense, omissions, delays, re-routings or acts of any government or authority. A.C.T. is to be held blameless and airlines, ship, train or bus lines concerned are not to be held responsible for changes in schedules or gateways, or any act, omission, or event during the time passengers are not on board their planes or conveyance. The passage contract in use by the airlines and cruise companies concerned when issued shall constitute the sole contract between transportation providers and the purchases of this trip and/or passenger. Any controversy or claim arising out of or relating to this contract or the breach thereof shall be settled by arbitration in accordance with the Uniform Rules for Better Business Bureau Arbitration, and the judgment upon the award rendered by the arbitrators(s) may be entered in any court having jurisdiction thereof. The payment for a reservation on the trip shall constitute consent to all provisions in the General Information and Conditions as published herein. **Costs herein are based on prices in effect at the time of printing—October 2024.** *While unlikely, pricing is subject to change without notice.*

**My signature and/or payment (inc. by phone) below indicates I have read and agree to the above terms and conditions and wish to be included on the trip. My check in the amount of 850.00 per person is enclosed, or credit card info provided. A.C.T.'s price reflects 5% discount for final payment by cash (check). Initial deposit may be made by credit card at no additional charge, but 5% will be added to final balance if amount is paid by charge card.**

Signature (1st person) \_\_\_\_\_ Date: \_\_\_\_\_

Signature (2nd person) \_\_\_\_\_ Date: \_\_\_\_\_

Name of cardholder \_\_\_\_\_ Card type (VISA, Discover, MasterCard) \_\_\_\_\_